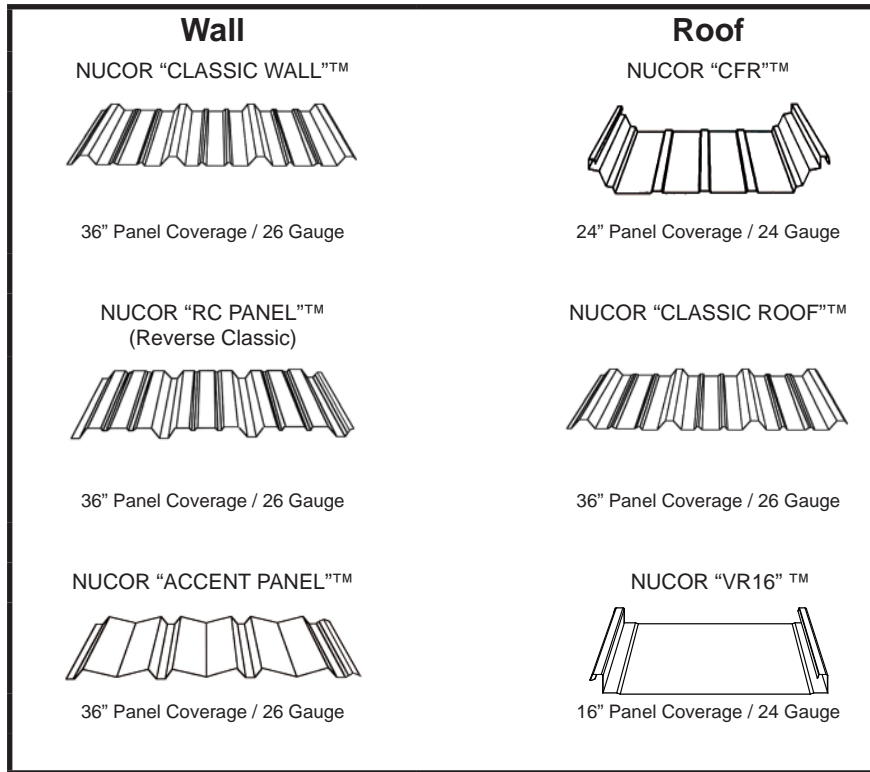


NUCOR KYNAR® PANEL PAINT SYSTEMS



Colors are representative of colors offered and are **NOT** intended for matching purposes. Exact color match should be made from metal color chip samples.

Base Angle Flash is available in Burnished Slate and Polar White only.

Galvalume® Gutters, Rake, and Downspouts are available as an upcharge.

Galvalume® ratings are .680 Solar Reflectance (R), .10 Thermal Emissivity (E), and 56 Solar Reflectance Index (SRI).

Downspouts and downspout accessories supplied from the Indiana facility will be provided in Standard Silicone Polyester finish matching the Kynar® color.

The term "TBK" on the Nucor Order Document refers to "To Be Selected from Standard Nucor Kynar® Colors" as shown on this chart.

All Standard Kynar® colors shown on this chart feature a 30 year finish warranty. Galvalume® panels feature a 25 year finish warranty. See Warranty Guide for specific warranty information.

Warranties apply only to the finish coat of exterior mounted panels. Backer side primer colors may vary.

In keeping with a continuing program of product improvement, all information contained herein is subject to change without notice.



MEDIUM BRONZE (MB)
.299 Reflectance (R)
.74 Emissivity (E)
24 Solar Reflectance Index (SRI);



CLASSIC GREEN (CG)
.274 Reflectance (R)
.86 Emissivity (E)
27 Solar Reflectance Index (SRI);



HARBOR BLUE (HA)
.285 Reflectance (R)
.85 Emissivity (E)
28 Solar Reflectance Index (SRI);



SCARLET RED (SR)
.346 Reflectance (R)
.84 Emissivity (E)
35 Solar Reflectance Index (SRI);



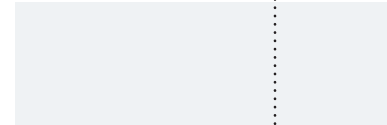
BROWNSTONE (BN)
.438 Reflectance (R)
.85 Emissivity (E)
48 Solar Reflectance Index (SRI);



SLATE GRAY (SG)
.379 Reflectance (R)
.85 Emissivity (E)
40 Solar Reflectance Index (SRI);



ALMOND (AL)
.640 Reflectance (R)
.83 Emissivity (E)
76 Solar Reflectance Index (SRI);



SNOW WHITE (SW)
.670 Reflectance (R)
.87 Emissivity (E)
81 Solar Reflectance Index (SRI);



BUILDING SYSTEMS

www.nucorbuildingsystems.com

Kynar® Product Availability

30 Year Finish Warranty for Standard Nucor Kynar® Colors.

	Medium Bronze	Classic Green	Harbor Blue	Scarlet Red	Brownstone	Slate Gray	Almond	Snow White	Galvalume®
Nucor "Classic Wall"™	●	●	●	●	●	●	●	●	●
Nucor "Reverse Classic"™	●	●	●	●	●	●	●	●	●
Nucor "Accent Panel"™	●	●	●	●	●	●	●	●	●
Nucor "CFR"™	□	□	□	□	□	□	□	□	●
Nucor "Classic Roof"™	●	●	●	●	●	●	●	●	●
Nucor "VR16"™	●	●	●	●	●	●	●	●	●
<ul style="list-style-type: none"> ● Available ○ Not Available □ Available upon request for an additional charge 									

Film Properties	Test Methods & Descriptions	Kynar®
Accelerated Weathering	ASTM1 G-23 Weatherometer	Passes 3,000 hours
	ASTM D-2244	Max. 5 units change
	ASTM D-659	8 min.
Exterior Weathering Florida Exposure	ASTM D-2244 Color	Max. 5 units change
Mortar Resistance	AAMA8 605.2 24 Hr. Pat Test	No effect
Detergent Resistance	ATM D-2248 3% Detergent, 100°F, 72 Hours	No effect
Resistance to Acid Pollutants	Per ASTM D-1308, Proc. 7.2 10% Muriatic Acid (15 min.) 20% Sulfuric Acid (24 hrs.)	No effect No effect
	AAMA 605.2 Text 7.7, 3.1 70% Nitric Acid Vapors (30 min.)	< 5 units color change
Alkali Resistance	Kesternich, SO2 Cyclic Test (2 liters)	10 cycles
	ASTM D-1308 10%, 20% Sodium Hydroxide (1 hr.)	No effect
Salt Fog	ASTM B-117 5% Salt Fog @ 95°F	Passes 3,000 hrs.
Humidity	ASTM D-2247 100% Relative Humidity @ 100°F	Passes 3,000 hrs.
Condensing Humidity Cabinet - CCH Testing	240 hrs. @ 140°F per ASTM D-4585-86 and NCCA Bulletin III-6	Passes 1,000 hrs.

<p>Indiana 305 Industrial Parkway Waterloo, IN 46793 Ph: 260-837-7891 Fax: 260-837-7384</p>	<p>Northeast Sales Office 201 Granite Run Drive Suite 280 Lancaster, PA 17601 Ph: 717-735-7766 Fax: 717-735-7769</p>	<p>South Carolina P.O. Box 1006 200 Whetstone Rd. Swansea, SC 29160 Ph: 803-568-2100 Fax: 803-568-2121</p>
<p>Texas 600 Apache Trail Terrell, TX 75160 Ph: 972-524-5407 Fax: 972-524-5417</p>	<p>Utah 1050 North Watery Lane Brigham City, UT 84302 Ph: 435-734-4429 Fax: 435-734-4555</p>	

MEDIUM
BRONZE
(MB)

CLASSIC
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HARBOR
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SCARLET
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BROWN-
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ALMOND
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SNOW
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